MODCO 4 - 20X10
MODCO MODULAR EXHIBITS
PRODUCT CODE: MODCO4-20x10G

LIFE TIME — On frame

1 YEAR — On graphic

DOUBLE SIDED

INDOOR USE

FRONT

BACK

PRODUCT DESCRIPTION

Modco Modular Exhibits Modular 4 is a three-dimensional 20' x 10' pre-designed exhibit booth. Stylish and lively, Modco Modular Exhibits Modular 4 is built using tool-free perforated modular aluminum frames. Multiple size frames connect using simple toolless pin connectors. Use shelves to showcase your products. Customize double-sided stretch fabric SEG graphics for the entire exhibit. Perforations are completely covered for a flawless finish.

DISPLAY DIMENSIONS	234.375"W x 97.9"H x 117.5"D	

	PANEL	SIZE	QTY
	A	196.375"W x 96.25"H	1
	B	235.375"W x 96.25"H	1
	C	35.25"W x 94.375"H	1
GRAPHIC SIZES	D	20.5"W x 96.25"H	2
	E	40.125"W x 96.25"H	2
	F	40.125"W x 109.125"	1
	G	40.125"W x 109.125"	1
	H	39.125"W x 97.75"	2
		TOTAL PRINTS	11

GRAPHIC MATERIAL
Stretch Fabric w/Integrated Block Out

GRAPHIC FINISHING
Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

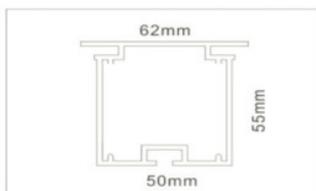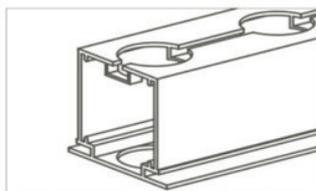## DISPLAY CONSTRUCTION
Aluminum frame and components

SHIPPING WEIGHTS & DIMENSIONS (FREIGHT ONLY)
Shipping Weight	1107 lbs (frame & graphics in crate)
Shipping Dimensions	103"L x 44"W x 58"H (in crate)

GRAPHIC TURN AROUND TIME
5 business days after proof approval

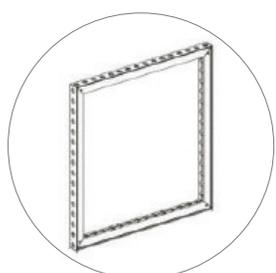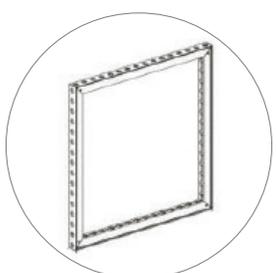| AVAILABILITY	CA only

FRAME ONLY

62mm
55mm
50mm

expandbiz

LIFE TIME
On frame

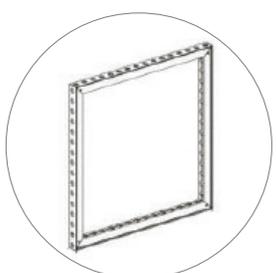1 YEAR
On graphic

DOUBLE SIDED
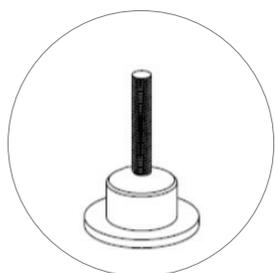
INDOOR USE

PARTS LIST

(qty 9)
MOD-FRM-992x2418

(qty 1)
MOD-FRM-310x1984

(qty 1)
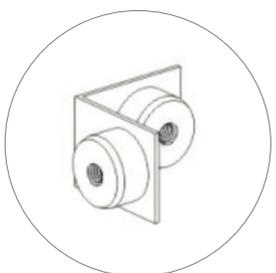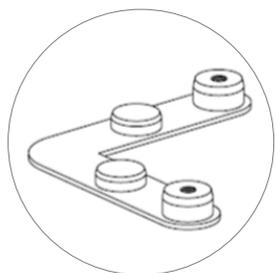MOD-FRM-992x1984

(qty 1)
MOD-CRVFRM-774x992

(qty 4)
MOD-PCWP-B
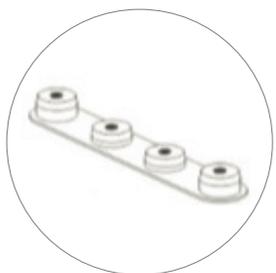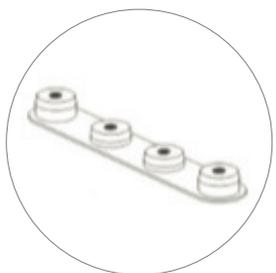
(qty 1)
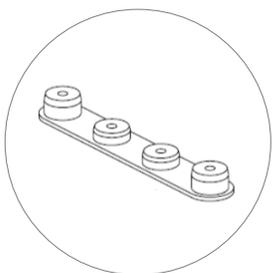MOD-DSWL-992x2418

(qty 4)
MOD-SN28mm

(qty 16)
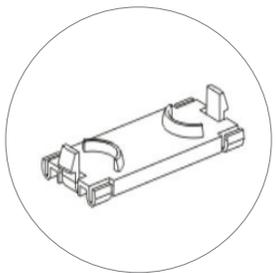MOD-90D-CON

(qty 6)
MOD-SM90D-CON
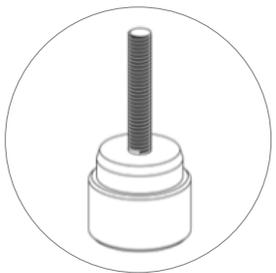
(qty 2)
MOD-CRV-180DCL

(qty 2)
MOD-CRV-180DCR

(qty 8)
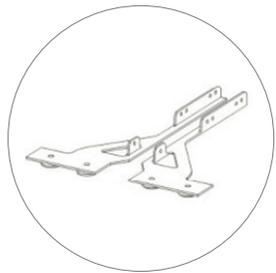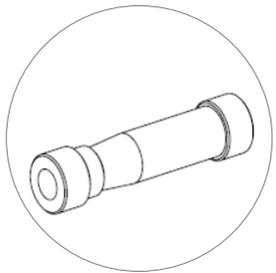MOD-180D-CON

(qty)
MOD-CP-3100
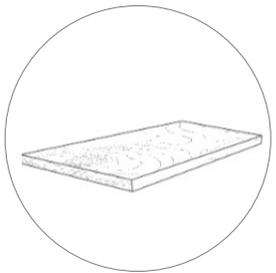
(qty 23)
MOD-CC

(qty 80)
MOD-PC

(qty 2)
MOD-CP-774

(qty 4)
MOD-SHELF-KIT-INS

(qty 4)
MOD-PC-DOOR

(qty 10)
MOD-CLA-CON

(qty 4)
MOD-PNL

On frame On graphic

DOUBLE SIDED

INDOOR USE

SET UP INSTRUCTIONS

MODCO-4

Instructions

Parts / Frames

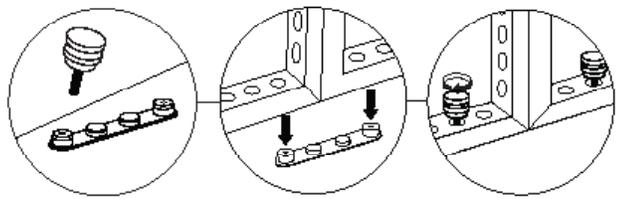|					
180° Connector MOD-180D-CON Qty.5	**Small 90° Connector** MOD-SM90D-CON Qty.5	**Pin Connector** MOD-PC Qty.64	**Door Pin Connector** MOD-PCDOOR Qty.4	**Clip Connector** MOD-CC Qty.31	**180° Curved Connector** MOD-CRV-180DCL Qty.2 MOD-CRV-180DCR Qty.2
Clamp Connector MOD-CLA-CON Qty.10	**90° Connector** MOD-90D-CON Qty.15	**1/4 Curved Cover Profile** MOD-CP-774 Qty.2	**58" / 78" Cover Profile** MOD-CP-3101 Qty.2 - 58" / Qty.2 - 78"	**98" Cover Profile** MOD-CP-3101 Qty.4	**Shelf Kit (left/right)** MOD-SHELF-KIT-INS Qty.4 (pair)
98" Door MOD-DSWL-992x2418 Qty.1	**992 X 1984** MOD-FRM-992x1984 Qty.1	**992 X 2418** MOD-FRM-992x2418 Qty.5	**496 X 2418** MOD-FRM-496x2418 Qty.1	**992 X 992** MOD-CRVFRM-774x992 Qty.1	**Counter Sinture** MOD-PFL Qty.4

LIFE TIME On frame On graphic
1 YEAR
DOUBLE SIDED
INDOOR USE

Connections I

A
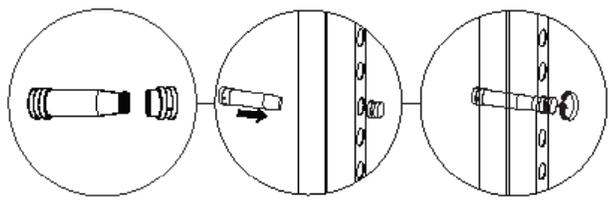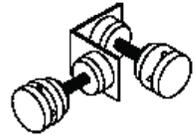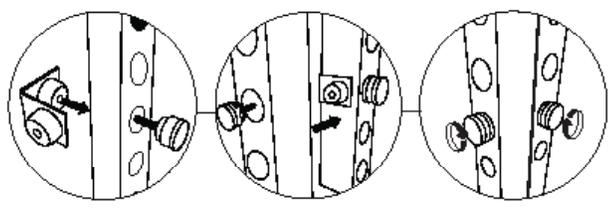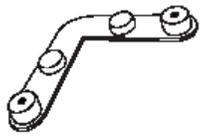
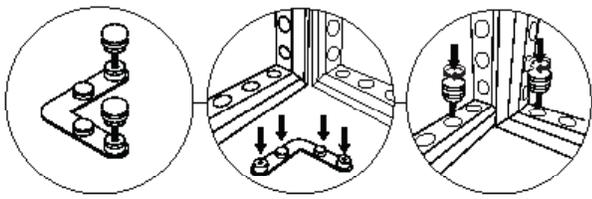MOD-180D-CON / MOD-PC

B
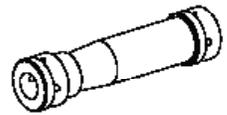
MOD-CLA-CON

C

MOD-90D-CON + MOD-PC

Connections II

D
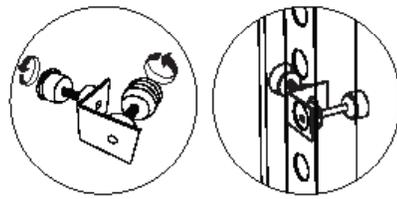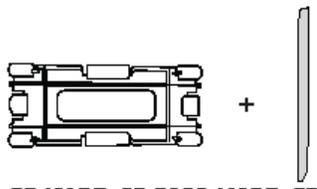
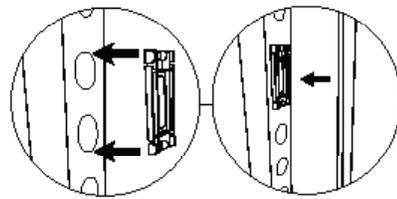MOD-SM90D-CON / MOD-PC

E
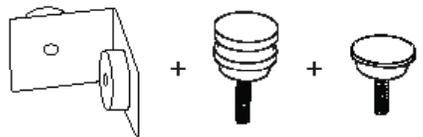
MOD-90D-CON / MOD-PC / MOD-PCDOOR
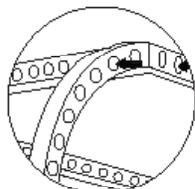*Same as (C) but MOD-PCDOOR will be inside of door jam

F

MOD-CC / MOD-CP-3100 / MOD-CP-774

LIFE TIME — On frame
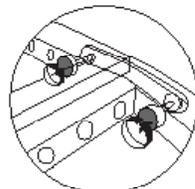1 YEAR — On graphic
DOUBLE SIDED
INDOOR USE
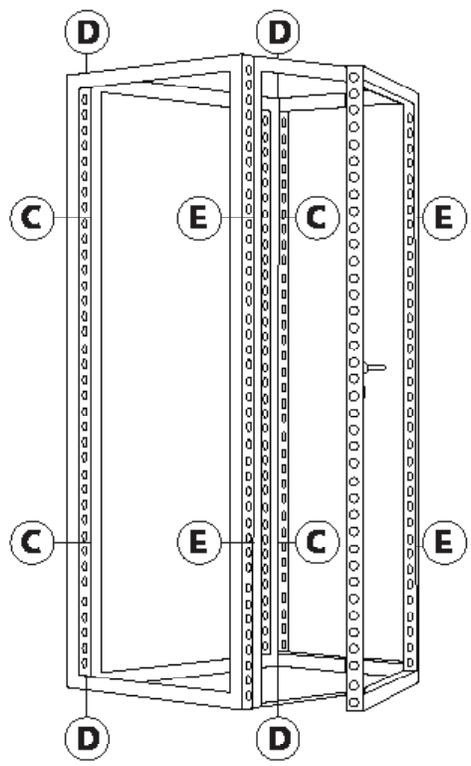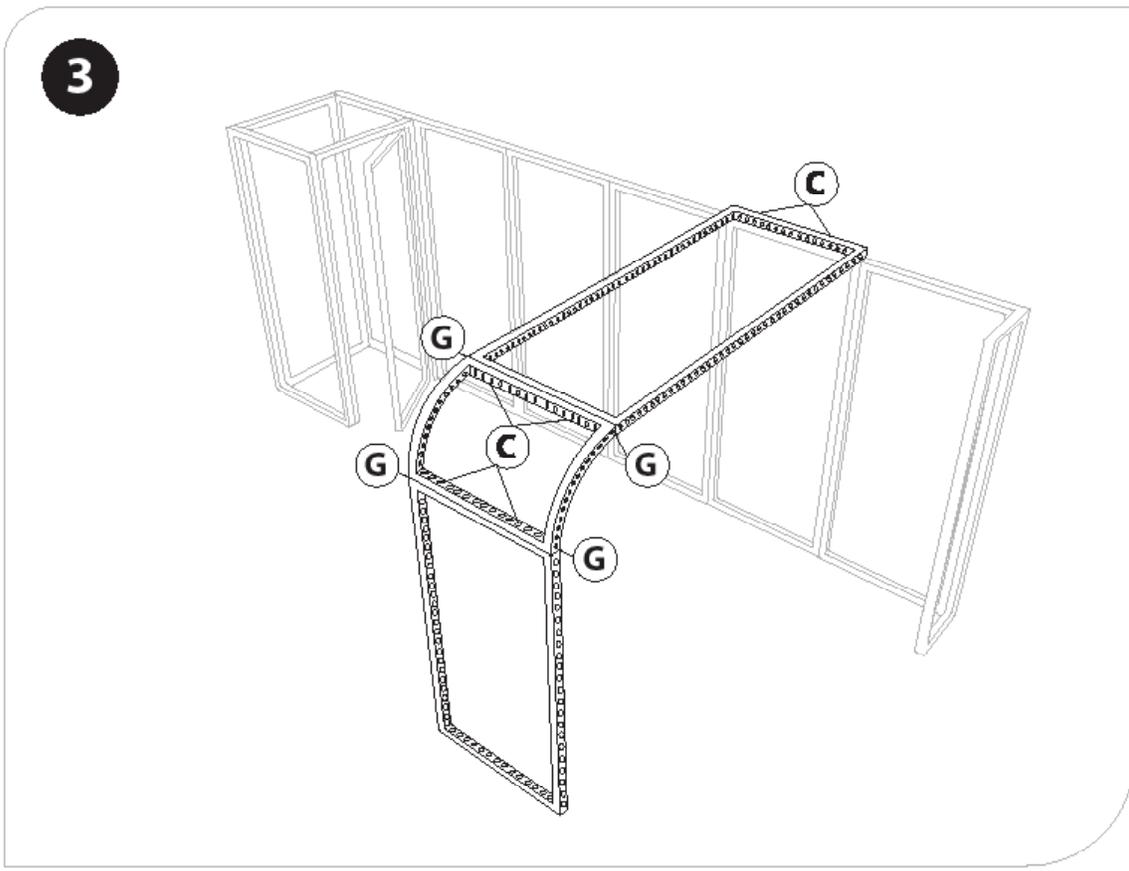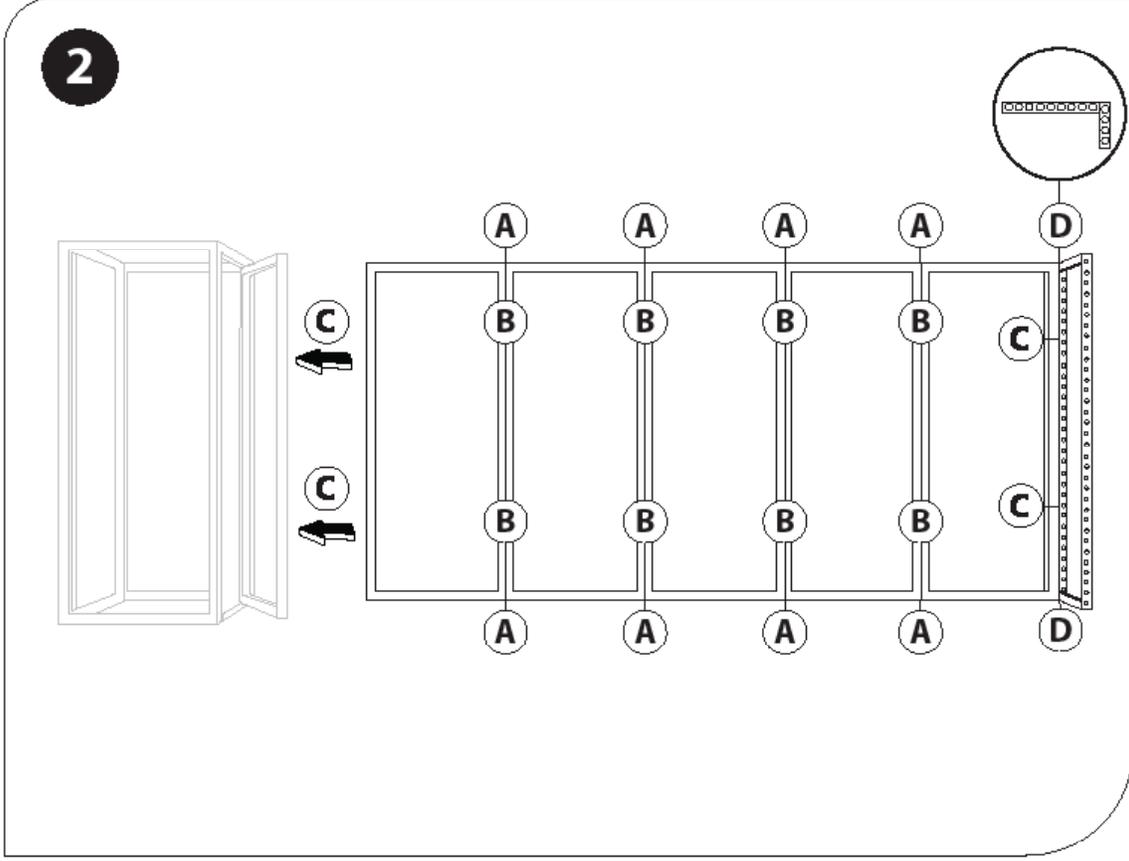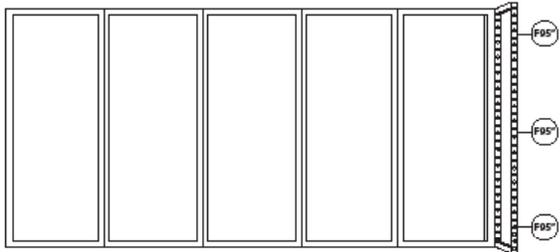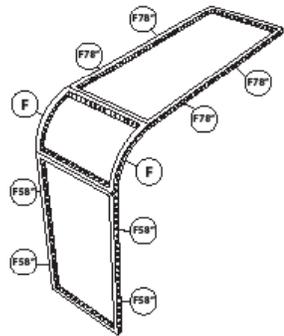
Connections III

G
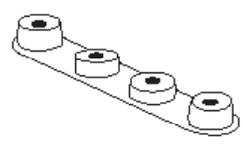
OUTSIDE INSIDE

H
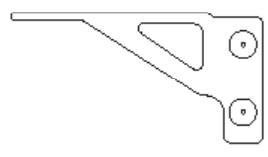
MOD-SHELF-KIT-INS

INSIDE OF FRAME

1

D   D

C   E   C   E

C   E   C   E

D   D

LIFE TIME On frame | **1 YEAR** On graphic | **DOUBLE SIDED** | **INDOOR USE**

4

MOD-PNL

H
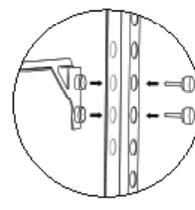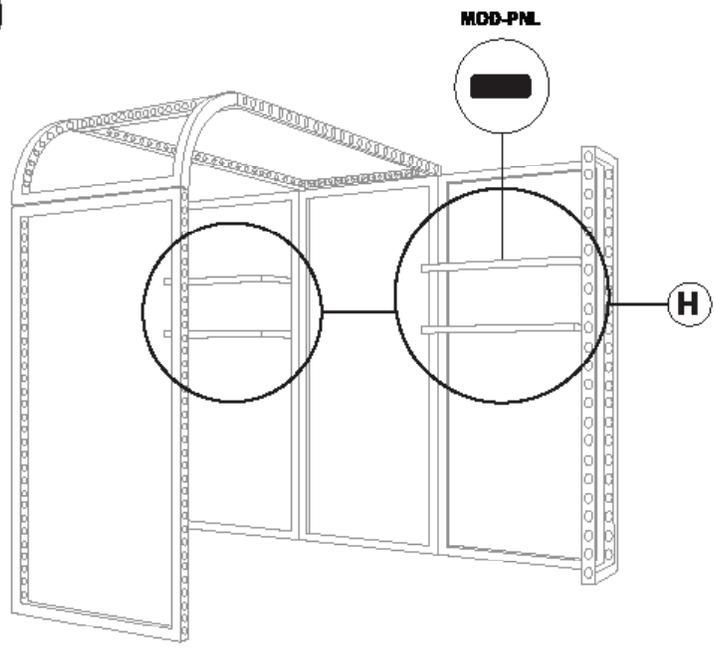
Slide panels onto shelf brackets. NO DRILLING REQUIRED.

Cover Profiles

F95" F95" F95"
F95" F95" F95"
F95" F95" F95"

F78"
F78" F78"
F F78"
F78"
F
F58"
F58"
F58"
F58"

F95"
F95"
F95"
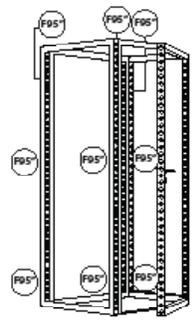
Snap in clip connectors at each designated point and then
reference the measurement and install the cover profile.
*Overhead view - clip connectors/cover profiles to back side of configuration.

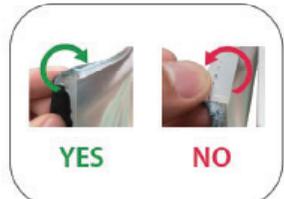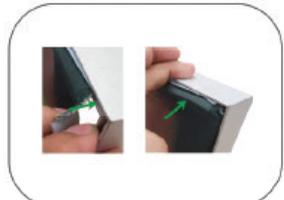**LIFE TIME** On frame **1 YEAR** On graphic **DOUBLE SIDED** **INDOOR USE**

Graphic Install

Place graphic over the front of the frame.

Begin inserting SEG beading at each corner.

YES **NO**

Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.

Using your fingers, push both fabric and silicone beading completely into the extrusions channel.

Continue to push in the remaining silicone beading on each side.

Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.