# MODCO 23 - 20X10

MODCO MODULAR EXHIBITS

PRODUCT CODE: MODCO23-20x10G

1 YEAR Frame & Graphic

INDOOR USE

## PRODUCT DESCRIPTION

Modco Modular Display 23 is a three-dimensional 20' x 10' pre-designed exhibit booth. Stylish and lively, this booth is built using tool-free perforated modular aluminum frames. Both Modco and Louver frames are connected using tooless pin connectors. Perforations are completely covered for a flawless finish.

| | | |
|---|---|---|
| DISPLAY DIMENSIONS | 236"W X 95"H X 117"D | |
| GRAPHIC SIZES | SIZE | QTY |
| | 79.11"W x 96.25"H | 1 |
| | 40.05"W x 96.25"H | 7 |
| | 13.2"W x 40.05"H | 4 |
| | TOTAL | 12 |

## GRAPHIC MATERIAL

Stretch Fabric w/ Integrated Block Out

## GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

## DISPLAY CONSTRUCTION

Aluminum frame and components

## SHIPPING WEIGHTS & DIMENSIONS (FREIGHT ONLY)

| | |
|---|---|
| Shipping Weight | 1107lbs |
| Shipping Dimensions | 103"L x 44"W x 58"H |

## GRAPHIC TURN AROUND TIME

6 business days after proof approval

| | |
|---|---|
| AVAILABILITY | PFC / MX |

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Frame & Graphic

## PARTS REFERENCE

MOD-FRM-992x2418
Qty.10

MOD-LD992X2418-BLACK
Qty.1

MOD-FRM-310x992
Qty.4

MOD-FRM-992x992
Qty.2

MOD-CTR-BM-992x434-WHT
Qty.1

MOD-FRM-992x2418-LV-BLK
Qty.2

MOD-SM90-LV-CON
Qty.2

MOD-90D-CON
Qty.10

MOD-SM90D-CON
Qty.12

MOD-CLA-CON
Qty.6

MOD-180D-CON
Qty.6

MOD-PC
Qty.56

MOD-CP-992x2418
Qty.5

MOD-CP-3100 (992mm)
Qty.4

MOD-CC
Qty.33

MOD-CTR-DOORS-992X992
Qty.2

MOD-SWP-992X2418-WHT
Qty.2

MOD-LV90D-CON
Qty.2

MOD-LV180D-CON
Qty.2

MOD-180D-LV-CON
Qty.3

MOD-PNL-BM-984x301-WHT
Qty.4

MOD-SHELF-KIT-350mm
Qty.4

MOD-PCTV
Qty.4

MOD-FRM-992x992-LV-BLACK
Qty.2

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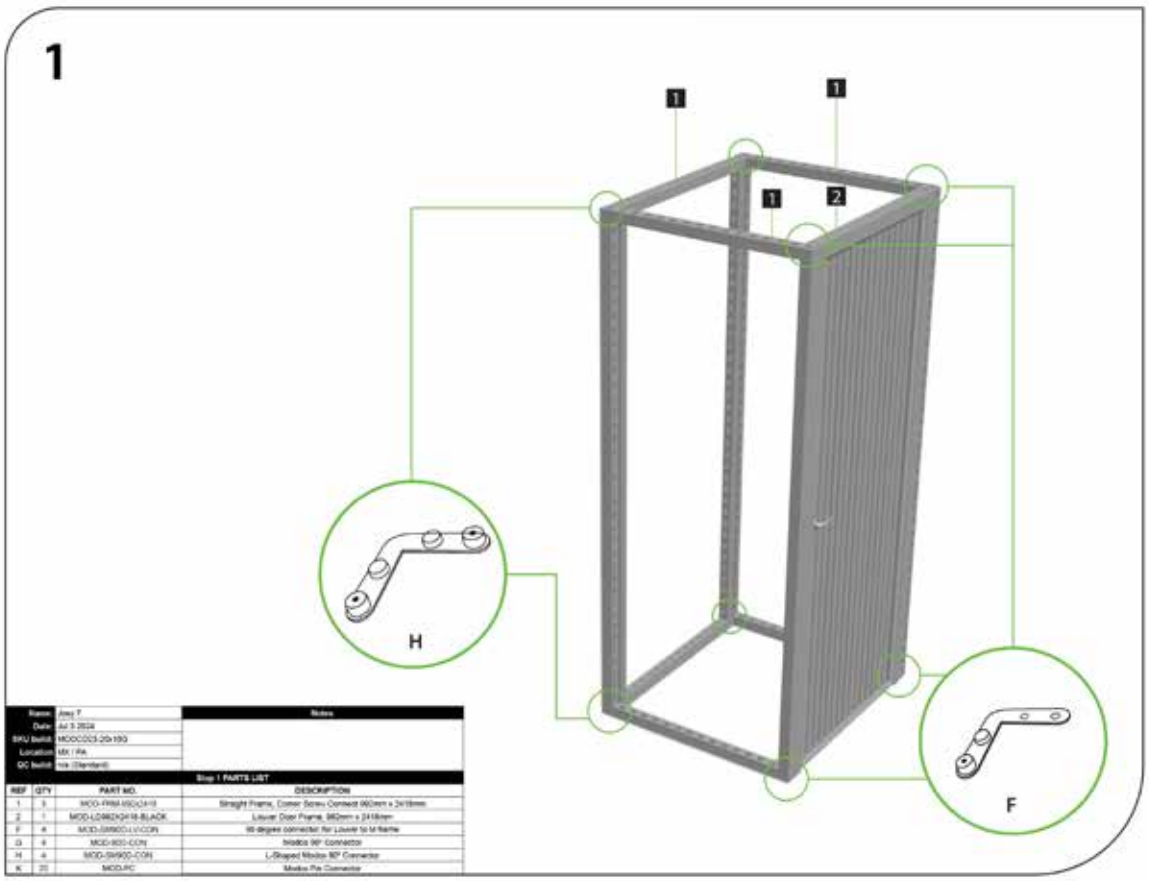
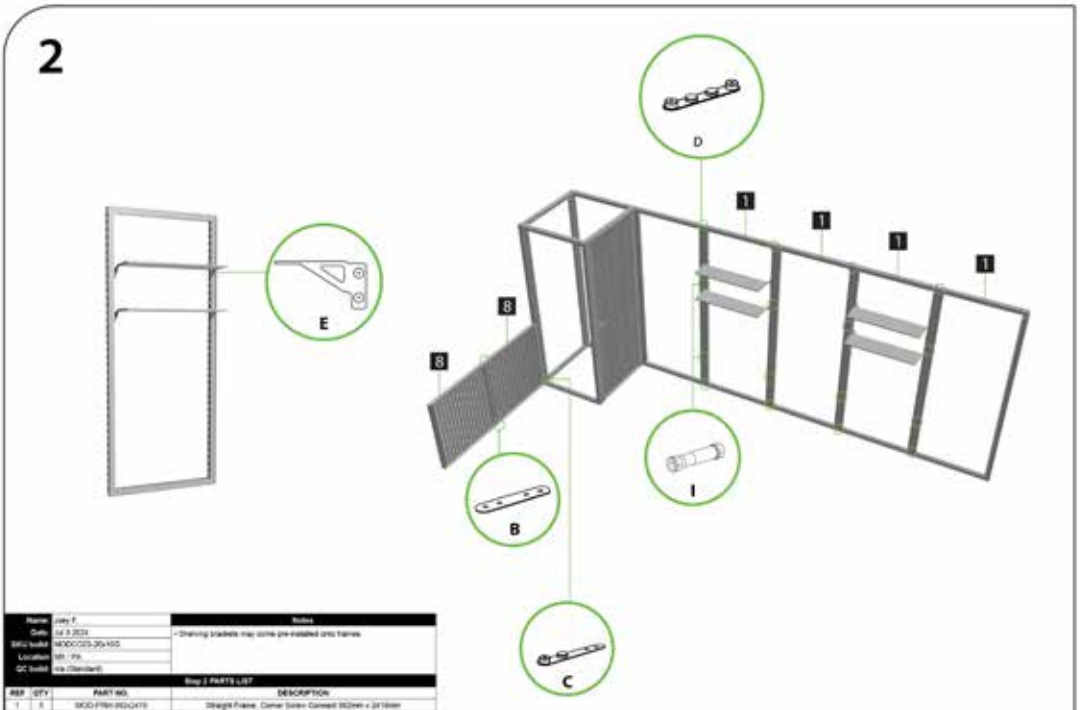
## INSTRUCTIONS




| Name: | Joey T. | Notes |
|---|---|---|
| Date: | Jul 3 2024 | |
| SKU build: | MODCO23-20x10G | |
| Location: | MX / PA | |
| QC build: | n/a (Standard) | |

Step 1 PARTS LIST

| REF | QTY | PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 5 | MOD-FRM-952x2418 | Straight Frame, Corner Screw Connect 952mm x 2418mm |
| 2 | 1 | MOD-LOUDR2418-BLACK | Louver Door Frame, 952mm x 2418mm |
| F | 4 | MOD-SW90D-LV-CON | 90 degree connector for Louver to M frame |
| G | 4 | MOD-90D-CON | Modco 90° Connector |
| H | 4 | MOD-SW90D-CON | L-Shaped Modco 90° Connector |
| K | 20 | MOD-PC | Modco Pin Connector |




| Name: | Joey T. | Notes |
|---|---|---|
| Date: | Jul 3 2024 | * Shelving brackets may come pre-installed onto frames. |
| SKU build: | MODCO23-20x10G | |
| Location: | MX / PA | |
| QC build: | n/a (Standard) | |

Step 2 PARTS LIST

| REF | QTY | PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 1 | MOD-FRM-952x2418 | Straight Frame, Corner Screw Connect 952mm x 2418mm |
| 8 | 2 | MOD-FRM-952xPEGxx-BLACK | Louver Frame, 952mm x 952mm |
| J | 8 | MOD-180D-CON | Modco 180° Connector |
| I | 10 | MOD-CLA-CON | Modco Clamp Connector |
| B | 4 | MOD-SHELF-NOT-350mm | Modco Shelf Bracket (Flat) |
| D | 4 | MOD-PNL-[dimensions]-WHT | Modco White Shelf Panel |
| E | 2 | MOD-LOU90D-CON | Modco Louver to Louver, 180° Connector |
| K | 17 | MOD-PC | Modco Pin Connector |
| G | 4 | MOD-PCTV | Modco Pin Connector 100mm |
| C | 1 | MOD-180D-LV-CON | Modco Louver to Reframe, 180° Connector |

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1 YEAR

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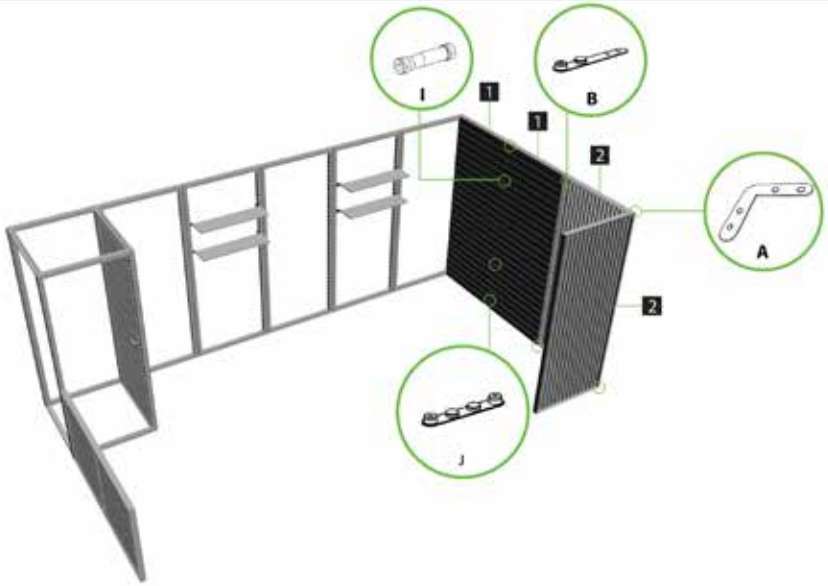
## INSTRUCTIONS

### 3



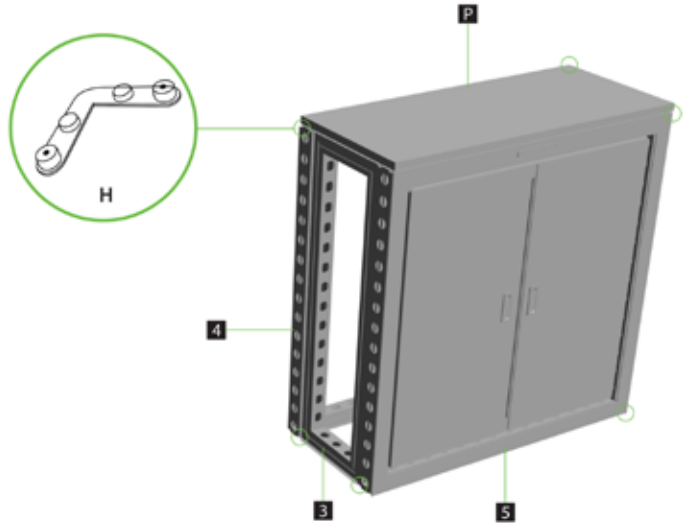

| | |
|---|---|
| Name | Joey T |
| Date | Jul 3 2024 |
| SKU build | MODCO23-20x10G |
| Location | MX / PA |
| QC build | n/a (Standard) |

| Notes |
|---|
| - Dishwidth: (W27.1") we pre-installed on (W)1mm x (H)10mm frames unit ip<br>(4) (H)-PNL-CORN-K (Qty.8) and (4)(D) PC387-A (Qty.8) |

**Step 3 PARTS LIST**

| REF | QTY | PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 2 | MOD-FRM-[illegible] | Straight Frame, Coarse Screw Covers (1992mm x 241.5mm) |
| G | 2 | MOD-FRM-[illegible] | Lower Frame, 1972mm x 191mm |
| H | 2 | MOD-[illegible] | L-Shaped Modco 90° Connector |
| J | 2 | MOD-[illegible] | Modco 180° connector |
| D | 2 | MOD-[illegible] | Modco 90° Connector |
| I | 2 | MOD-[illegible] | Modco Clamp Connector |
| F | 2 | MOD-SHF-[illegible] | Modco Slatwall Panel 992mm x 241.5mm |
| A | 2 | MOD-[illegible] | Modco Louver to Louver, 90° Connector |
| B | 2 | MOD-[illegible] | Modco Louver to Lowest, 180° Connector |
| K | 16 | MOD-PC | Modco Pin Connector |
| C | 2 | MOD-[illegible] | Modco L-Shaped 90° Connector to Lowest |
| N/A | 8 | MOD-PNL-CORN-K | Modco Panel Connector |
| N/A | 8 | MOD-PCHF-4 | Modco Flathead Pin Connector |

### 4




| | |
|---|---|
| Name | Joey T. |
| Date | Jul 3 2024 |
| SKU build | MODCO23-20x10G |
| Location | MX / PA |
| QC build | n/a (Standard) |

| Notes |
|---|
| - Counter is independent - It does not attach to the main build.<br>- Countertop does not require any hardware.<br>- Parts list is for a total of (2) counters. |

**Step 4 PARTS LIST**

| REF | QTY | PART NO. | DESCRIPTION |
|---|---|---|---|
| 3 | 4 | MOD-FRM-[illegible] | Straight Frame, 310mm x 992mm |
| 4 | 3 | MOD-FRM-[illegible] | Straight Frame, 992mm x 992mm |
| P | 1 | MOD-CTR-BM-[illegible] | White Counter Top Panel |
| H | 16 | MOD-SMRKO-CON | L-Shaped 90° Connector |
| K | 32 | MOD-PC | Pin Connector |
| 5 | 2 | MOD-CTR-DOORS-[illegible] | Counter Door set |

1 YEAR
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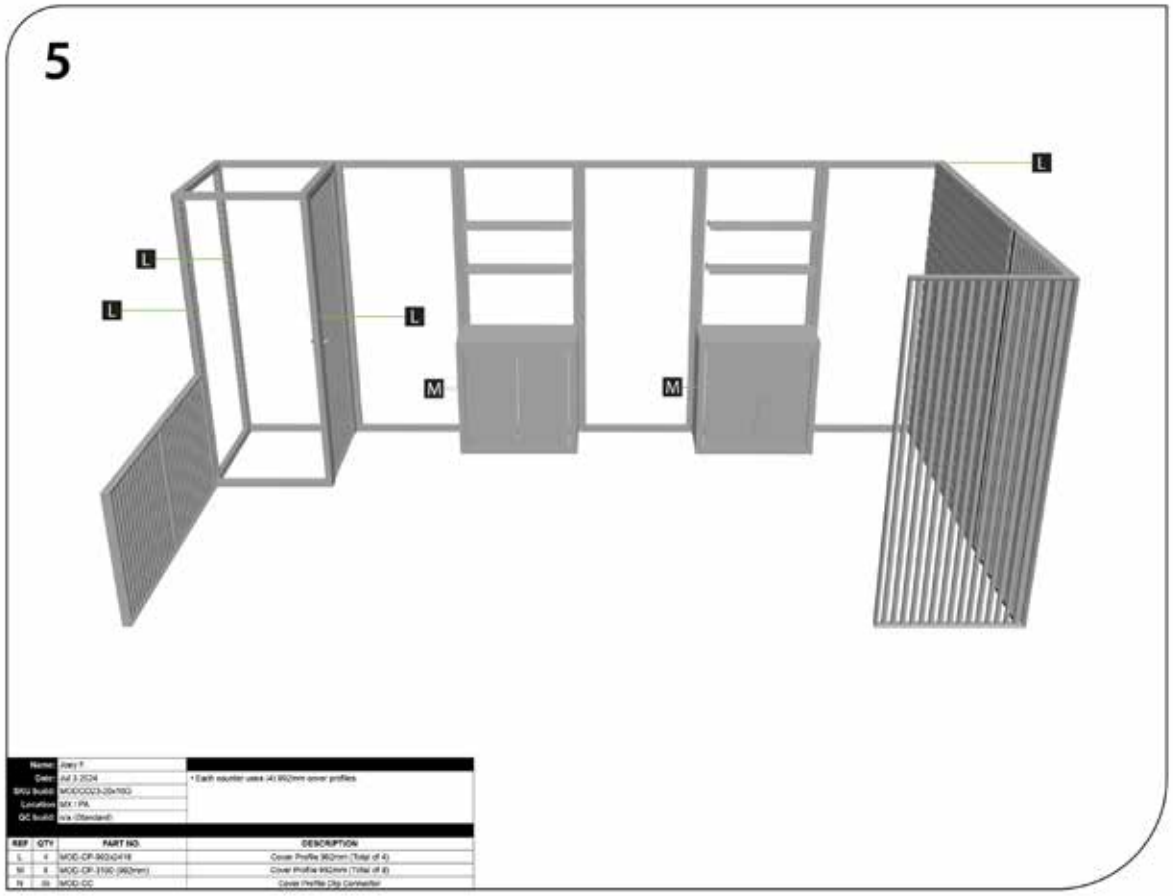
Frame & Graphic

# INSTRUCTIONS




| | |
|---|---|
| Name: | Joey T |
| Date: | Jul 3 2024 |
| SKU build: | MODCO23-20x10G |
| Location: | MX \| PA |
| QC build: | n/a (Standard) |

• Each counter uses (4) 962mm cover profiles

| REF | QTY | PART NO. | DESCRIPTION |
|---|---|---|---|
| L | 4 | MOD-CP-962x418 | Cover Profile 962mm (Total of 4) |
| M | 4 | MOD-CP-3150 (962mm) | Cover Profile 962mm (Total of 4) |
| N | 20 | MOD-CC | Cover Profile Clip Connector |

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## GRAPHIC REFERENCES

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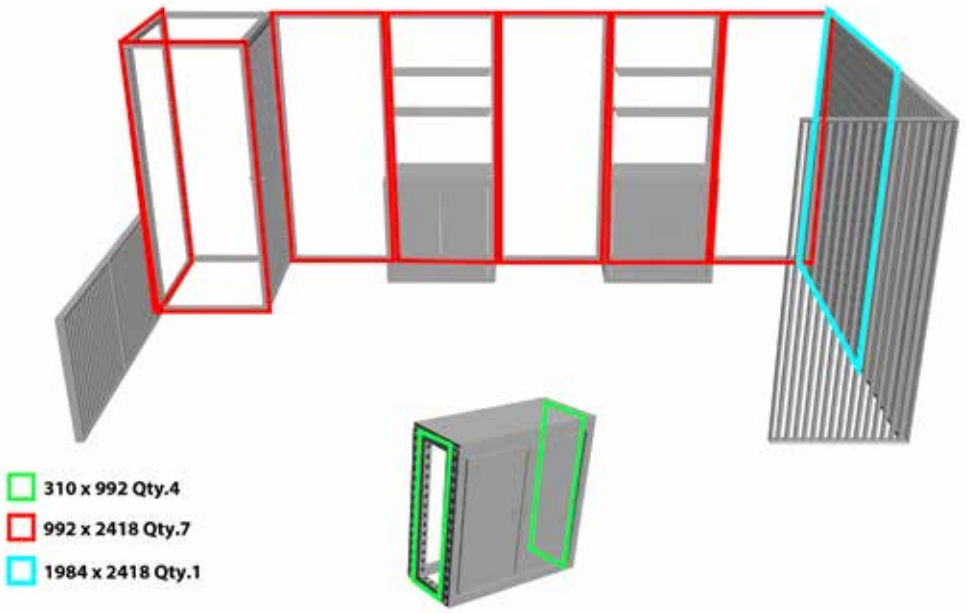


### GRAPHIC INSTALL

Place graphic over the front of the frame.

Begin inserting SEG beading at each corner.

Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.

Using your fingers, push both fabric and silicone beading completely into the extrusions channel.

Continue to push in the remaining silicone beading on each side.

Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.