

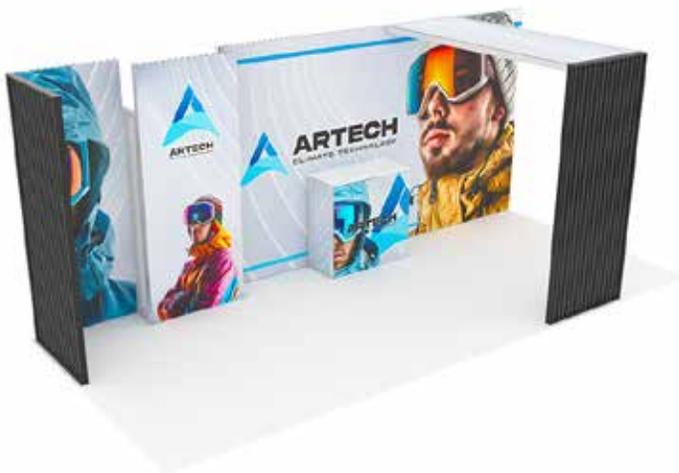
MODCO 22 - 20X10

MODCO MODULAR EXHIBITS

PRODUCT CODE: MODCO20-22x10G



Frame & Graphic



PRODUCT DESCRIPTION

Modco Modular Display 22 is a three-dimensional 20' x 10' pre-designed exhibit booth. Stylish and lively, this booth is built using tool-free perforated modular aluminum frames. Both Modco and Louver frames are connected using toolless pin connectors. Perforations are completely covered for a flawless finish.

| DISPLAY DIMENSIONS | | 234"W X 95"H X 117"D | |
|--------------------|--------------------|----------------------|--|
| GRAPHIC SIZES | SIZE | QTY | |
| | 40.05"W x 96.25"H | 3 | |
| | 13.2"W x 79.11"H | 2 | |
| | 157.22"W x 96.25"H | 1 | |
| | 40.05"W x 40.05"H | 1 | |
| | 13.2"W x 40.05"H | 2 | |
| TOTAL | | 9 | |

GRAPHIC MATERIAL

Stretch Fabric w/ Integrated Block Out

GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

DISPLAY CONSTRUCTION

Aluminum frame and components

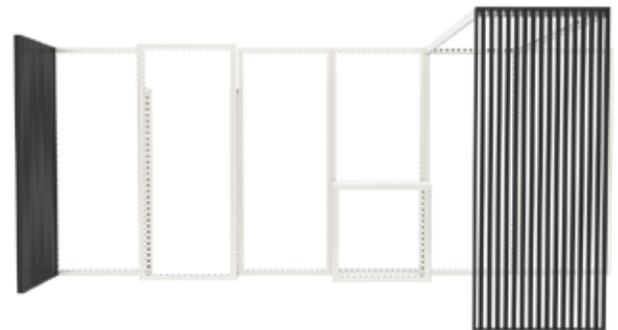
SHIPPING WEIGHTS & DIMENSIONS (FREIGHT ONLY)

| | |
|---------------------|------------------------|
| Shipping Weight | 1040lbs |
| Shipping Dimensions | 102"L x 45.25"W x 58"H |

GRAPHIC TURN AROUND TIME

6 business days after proof approval

| | |
|--------------|----------|
| AVAILABILITY | PFC / MX |
|--------------|----------|



expandbiz

expandbizexhibits.com • Tel: 626-727-3716

PARTS REFERENCE



MOD-FRM-992x2418
Qty.7



MOD-FRM-310x1984
Qty.2



MOD-FRM-310x992
Qty.2



MOD-FRM-992x992
Qty.2



MOD-CTR-BM-992x434-WHT
Qty.1



MOD-FRM-992x2418-LV-BLK
Qty.2



MOD-SM90-LV-CON
Qty.2



MOD-90D-CON
Qty.10



MOD-SM90D-CON
Qty.12



MOD-CLA-CON
Qty.6



MOD-180D-CON
Qty.6



MOD-PC
Qty.56



MOD-CP-992x2418
Qty.5



MOD-CP-3100 (992mm)
Qty.4



MOD-CC
Qty.33



MOD-PCWP-A
Qty.2



MOD-PNL-CON-LV
Qty.2

INSTRUCTIONS

1

| Name | Step 1 | Notes |
|-----------|----------------|--------------------------------------------------------------------|
| Date | Jul 2 2024 | |
| SKU build | MODCO22-20x10G | Start at the base floor with 6M900-COM |
| Location | MLPA | Continue upwards with 900-COM |
| OC build | Yes (Standard) | Attach each 310 x 1984, one at a time |
| | | A & B both use the (C) connector - MOD-PC, to secure to the frame. |

| Step 1 PARTS LIST | | | |
|-------------------|-----|------------------|-------------------------------------------------------|
| REF | QTY | PART NO. | DESCRIPTION |
| 1 | 1 | MOD-994-992x2418 | Straight Frame, Corner Screw Connector 992mm x 2418mm |
| 2 | 2 | MOD-994-310x1984 | Straight Frame, Corner Screw Connector 310mm x 1984mm |
| A | 4 | MOD-900-COM | 90 Connector |
| B | 2 | MOD-6M900-COM | 90 Connector |
| C | 12 | MOD-PC | Pin Connector |

2

| Name | Step 2 | Notes |
|-----------|----------------|--------------------------------|
| Date | Jul 2 2024 | |
| SKU build | MODCO22-20x10G | Attach 992 x 2418 to each side |
| Location | ML - PA | |
| OC build | Yes (Standard) | |

| Step 2 PARTS LIST | | | |
|-------------------|-----|------------------|-------------------------------------------------------|
| REF | QTY | PART NO. | DESCRIPTION |
| 1 | 2 | MOD-994-992x2418 | Straight Frame, Corner Screw Connector 992mm x 2418mm |
| A | 4 | MOD-900-COM | 90 Connector |
| B | 2 | MOD-6M900-COM | 90 Connector |
| C | 12 | MOD-PC | Pin Connector |

INSTRUCTIONS

3

| Step | Part No. | Description |
|------|-------------------|-------------------------------------------------------|
| 1 | MOD-FRM-952Q118 | Straight Frame, Corner Square Connector 90mm x 24.8mm |
| 2 | MOD-FRM-952Q118-L | Molded Lower Frame, 952mm x 24.8mm |
| 3 | MOD-PC | Pin Connector |
| 4 | MOD-PC-CON | Molded PC Connector |
| 5 | MOD-CLB-CON | Molded Clamp Connector |
| 6 | MOD-952-COR | 90 degree connector for Lower to W Panel |

4

| Step | Part No. | Description |
|------|-------------------|-------------------------------------------------------|
| 1 | MOD-FRM-952Q118 | Straight Frame, Corner Square Connector 90mm x 24.8mm |
| 2 | MOD-FRM-952Q118-L | Molded Lower Frame, 952mm x 24.8mm |
| 3 | MOD-PC | Pin Connector |
| 4 | MOD-PC-CON | Molded PC Connector |
| 5 | MOD-PC-CON-A | Molded Flat Head Pin Connector |
| 6 | MOD-FRM-CON-LF | Molded Flange Connector to Lower |

INSTRUCTIONS

5

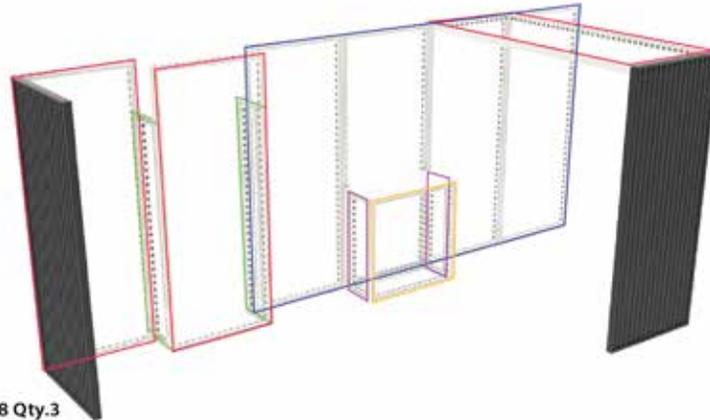
| Name: <i>Step 5</i> | | Notes | |
|---------------------|----------------|-----------------------------------------------------------------|------------------------------|
| Date: | Jul 2 2024 | - Counter is independent - it does not attach to the main build | |
| SKU build: | MODCO22-20x10G | - Counter top does not require any hardware | |
| Location: | MS / PA | | |
| QC build: | MS (Standard) | | |
| Step 5 PARTS LIST | | | |
| REF | QTY | PART NO. | DESCRIPTION |
| 4 | 2 | MOD-FRM-310x92 | Straight Frame, 310mm x 92mm |
| 5 | 2 | MOD-FRM-92x92 | Straight Frame, 92mm x 92mm |
| 6 | 1 | MOD-CTR-92x92-3M-BHT | White Counter Top Panel |
| B | 8 | MOD-SUBSD-COR | L-Shape 90° Connector |
| C | 16 | MOD-PC | Pin Connector |

6

| Name: <i>Step 6</i> | | Notes | |
|---------------------|----------------|---------------------------------------------------------------|------------------------------------|
| Date: | Jul 2 2024 | - Use (B) or MOD-CC to attach the cover profiles to the frame | |
| SKU build: | MODCO22-20x10G | | |
| Location: | MS / PA | | |
| QC build: | MS (Standard) | | |
| Step 6 PARTS LIST | | | |
| REF | QTY | PART NO. | DESCRIPTION |
| 7 | 4 | MOD-CTR-92x92-3M | Counter Profile 92mm (Total of 4) |
| 8 | 4 | MOD-CP-310G (92mm) | Counter Profile 310mm (Total of 4) |
| 9 | 8 | MOD-CC | Corner Profile Clip Connector |

GRAPHIC REFERENCES

Graphic Reference



-  992 x 2418 Qty.3
-  310 x 1984 Qty.2
-  3968 x 2418 Qty.1
-  992 x 992 Qty.1
-  310 x 992 Qty.2

Graphic Install



Place graphic over the front of the frame.



Begin inserting SEG beading at each corner.



Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.



Using your fingers, push both fabric and silicone beading completely into the extrusion channel.



Continue to push in the remaining silicone beading on each side.



Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.