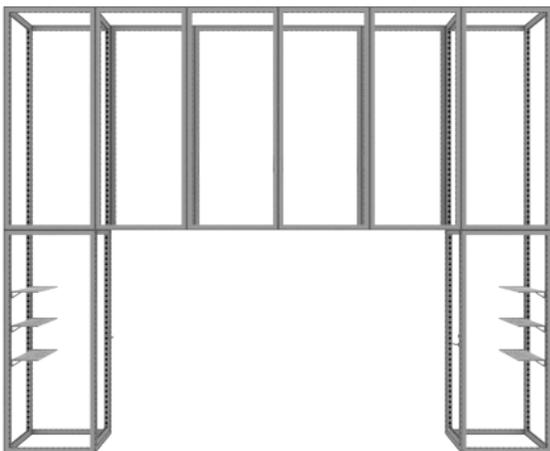# MODCO 31 - TOWER

MODCO MODULAR EXHIBITS

PRODUCT CODE: MODCO31-TOWER-G

Frame & Graphic

INDOOR USE

PRODUCT DESCRIPTION

Modco® Modular Display 31 is a three-dimensional pre-designed tower exhibit, ideal for an island booth space. Stylish and lively, this booth is built using tool-free perforated modular aluminum frames along with rounded corners. Multiple size frames connect using tool-less pin connectors.

DISPLAY DIMENSIONS	234"W X 192"H X 39"D	
	SIZE	QTY
	39"W x 192"H	2
	234 x 96.25"H	2
GRAPHIC SIZES	39"W x 96.25"H	4
	39"W x 96"H DOOR	1
	TOTAL	9

GRAPHIC MATERIAL

Stretch Fabric w/ Integrated Block Out

GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

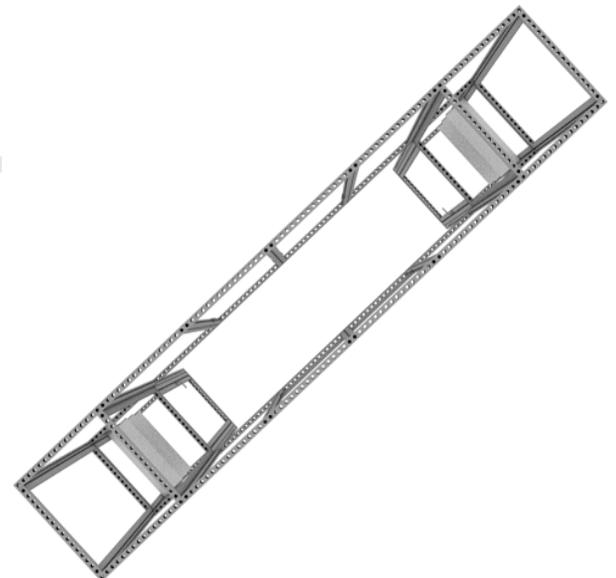## DISPLAY CONSTRUCTION

Aluminum frame and components

SHIPPING WEIGHTS & DIMENSIONS (FREIGHT ONLY)

Shipping Weight	988lbs w/ pallet
Shipping Dimensions	96"L x 40"W x 65"H

GRAPHIC TURN AROUND TIME

4 business days after proof approval

AVAILABILITY	PFC / PA

expandbiz

expandbizexhibits.com • Tel: 626-727-3716

PARTS REFERENCE

992 x 2418
MOD-FRM-992x2418
Qty.22

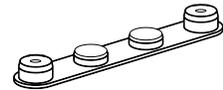**Door Set w/Lock 992mm x 2418mm**
MOD-DSWL-992x2418
Qty.2

Flat Head Pin Connector
MOD-PCWP-A
Qty.8

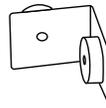**Modco Panel Shelf Bannermate 984x301 (white)**
MOD-PNL-BM-984x301-WHT
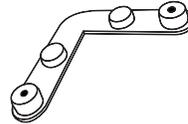Qty.6

180 Degree Connector
MOD-180D-CON
Qty.12

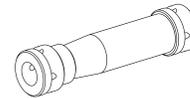**Shelf Kit (Outside Frame)**
MOD-SHELF-KIT-350mm
Qty.6

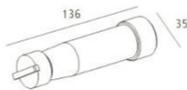**Pin Connector**
MOD-PC
Qty.170

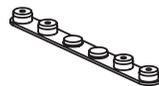**90° Connector**
MOD-90D-CON
Qty.32

Small 90° Connector
MOD-SM90D-CON
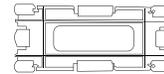Qty.34

Clamp Connector
MOD-CLA-CON
Qty.40

Door Clamp Connector, 180 Degrees
MOD-DCC-180D
Qty.4

180° Strength Connector
MOD-180D-STR-CON
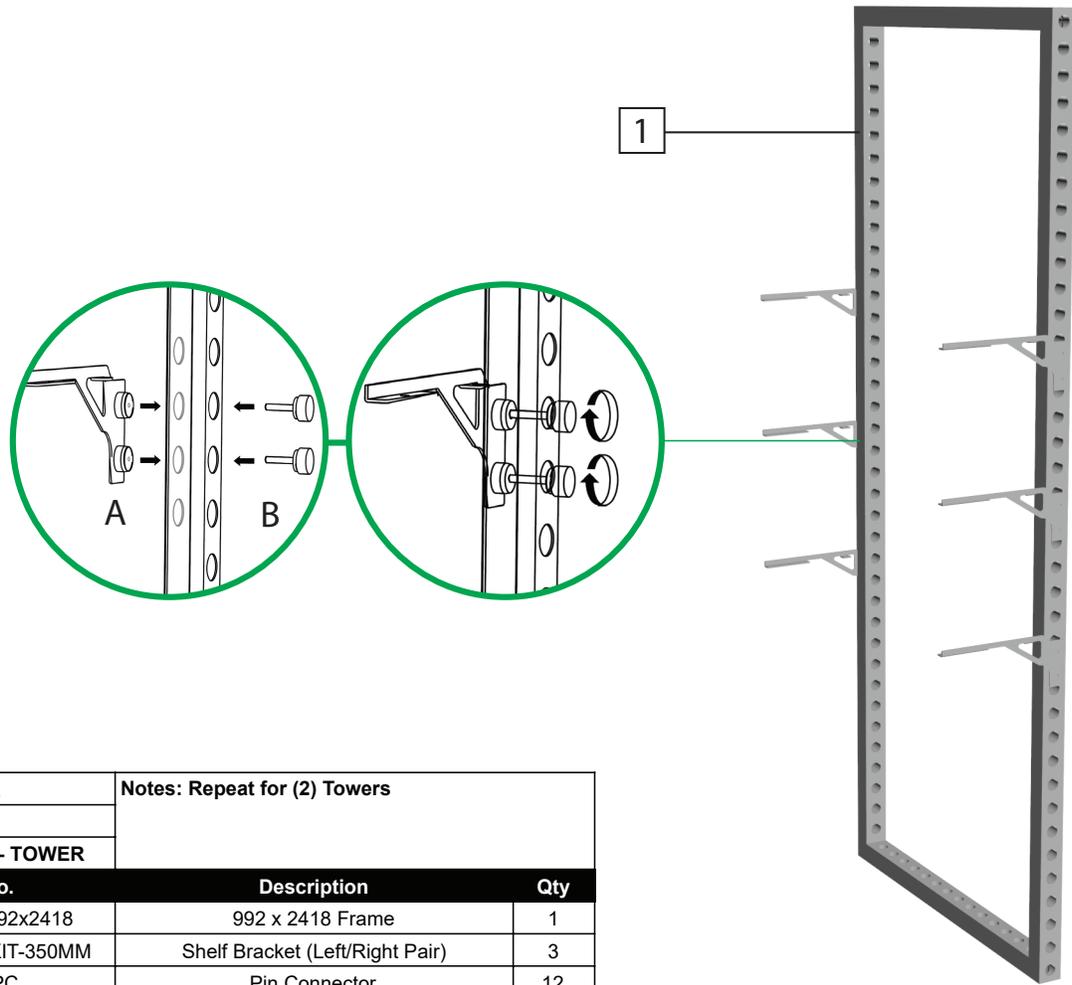Qty.15

2418mm Cover Profile
MOD-CP-992x2418
Qty.12

Clip Connector
MOD-CC
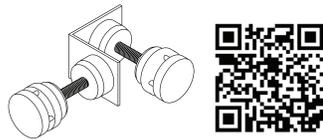Qty.32

INSTRUCTIONS

Tower Build –
Step 1

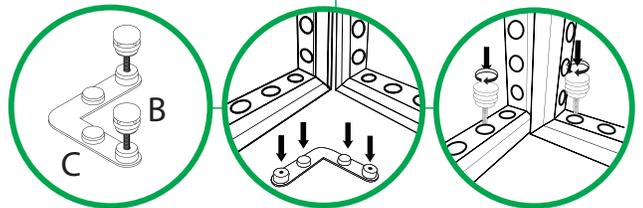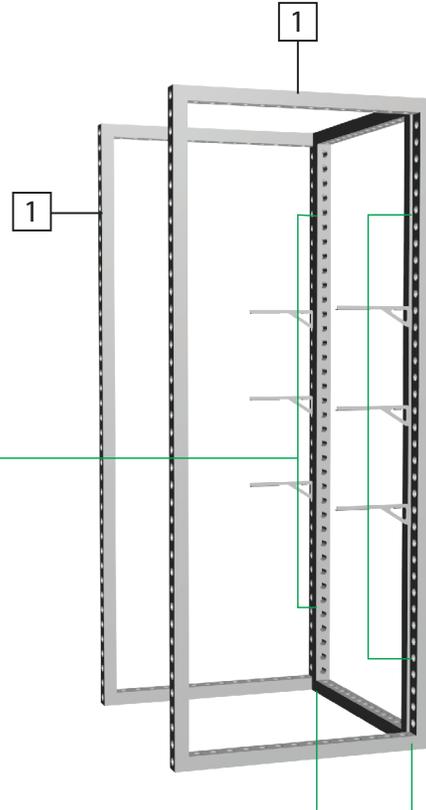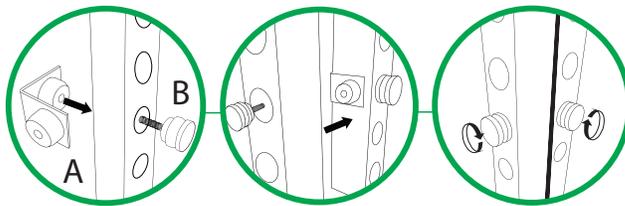| Instructions by: Joey F.	Notes: Repeat for (2) Towers		
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	1
A	MOD-SHELF-KIT-350MM	Shelf Bracket (Left/Right Pair)	3
B	MOD-PC	Pin Connector	12

INSTRUCTIONS

**Tower Build -
Step 2**

MOD-90D-CON + MOD-PC
Pin Connector heads remain on the inside of frames.

B

A

1

1

B

C

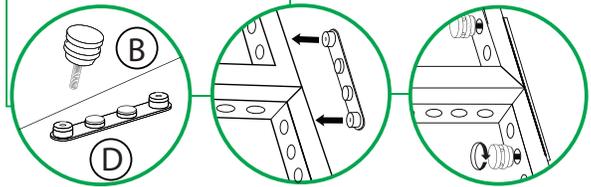| Instructions by: Joey F.	Notes: Repeat for (2) Towers. Scan QR code for video tutorial.		
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	2
A	MOD-90D-CON	Small 90° Connector (Middle)	4
B	MOD-PC	Pin Connector	12
C	MOD-SM90D-CON	Large 90° Connector (Bottom)	2

Frame & Graphic

INDOOR USE

INSTRUCTIONS

Tower Build – Step 3

REF (C) + (B) + (A)
*MOD-PCWP-A will be inside of door hinge
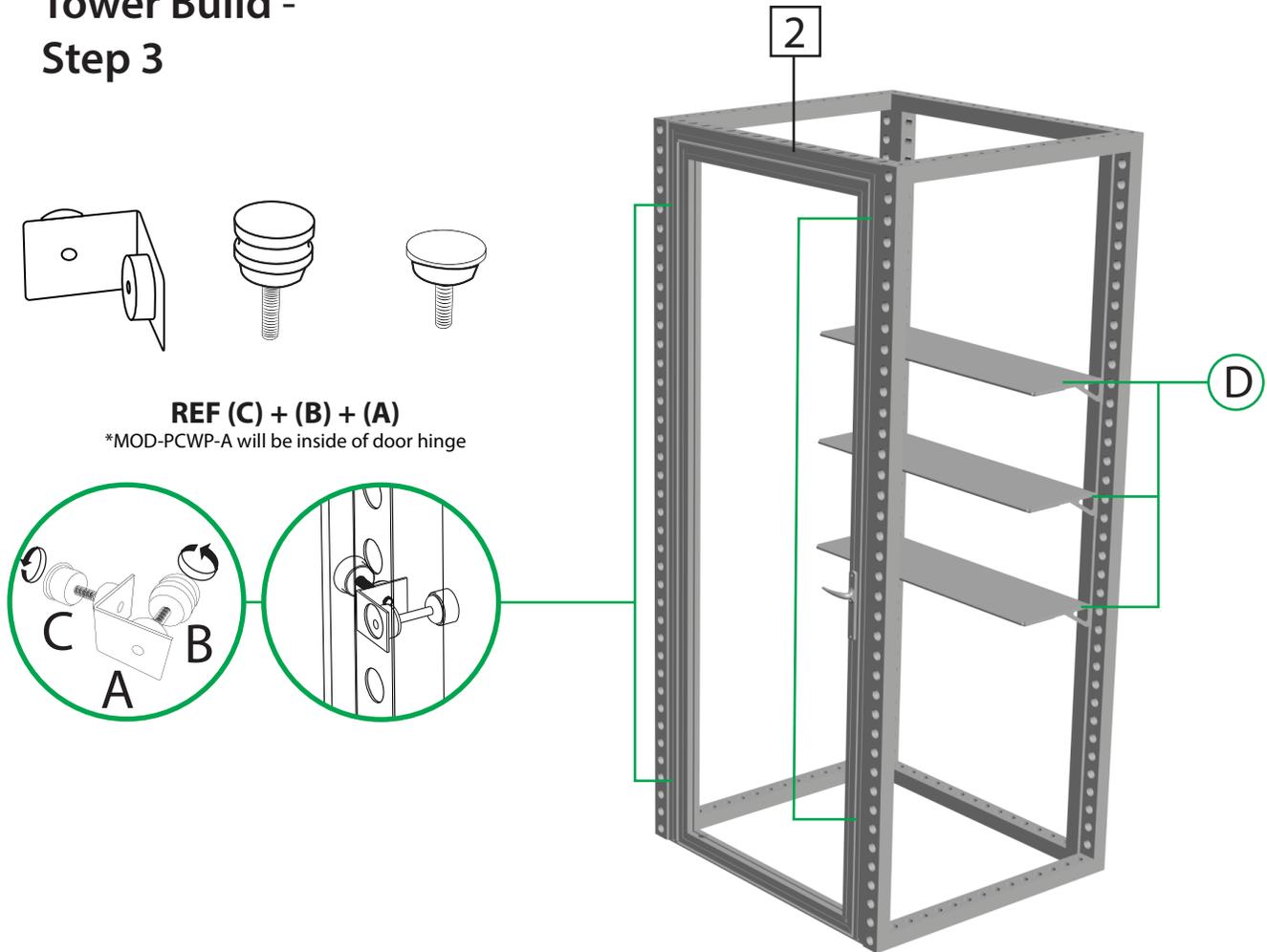
Instructions by: Joey F.	Notes: Repeat for (2) Towers
Date: 4 JAN 2024	Tools required: Flat-head screwdriver and M8 allen key.
Reference: MODCO 31 - TOWER	

REF	Part No.	Description	Qty
2	MOD-DSWL-992x2418	992 x 2418 Door w/ Lockset	1
A	MOD-90D-CON	Small 90° Connector (Middle)	4
B	MOD-PC	Pin Connector	4
C	MOD-PCWP-A	Pin Connector for door jamb	4
D	MOD-PNL-BM-984x301-WHT	Shelf (White Panel)	3
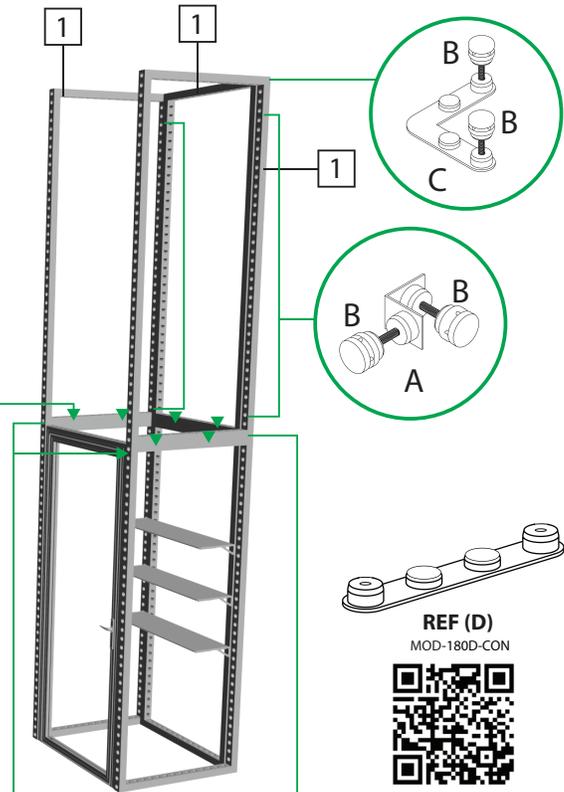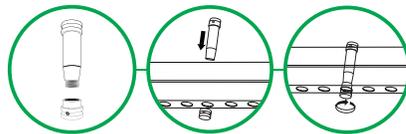
Frame & Graphic

INDOOR USE

INSTRUCTIONS

**Tower Build –
Step 4**

REF (E)
MOD-CLA-CON

REF (D)
MOD-180D-CON

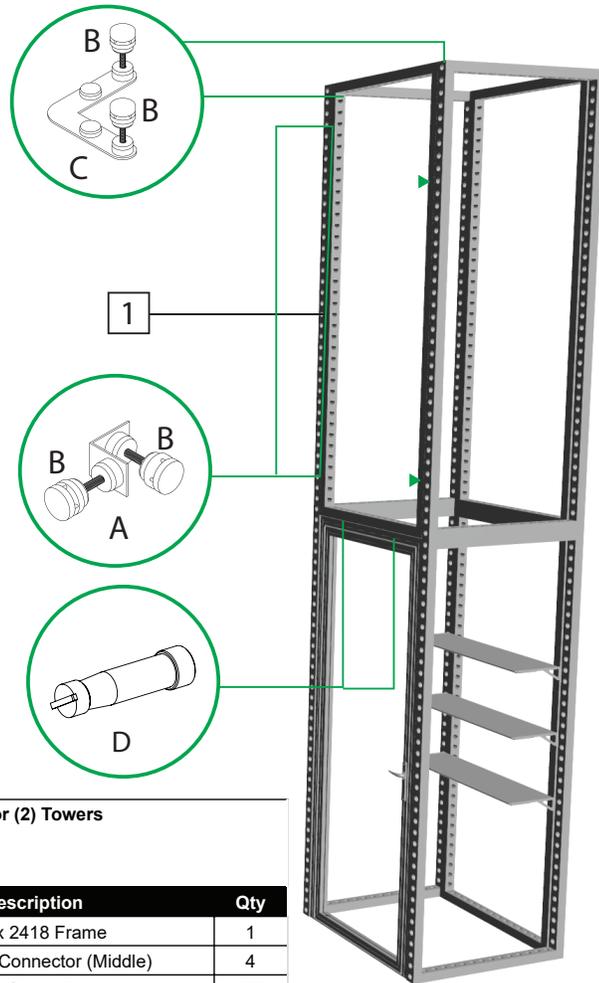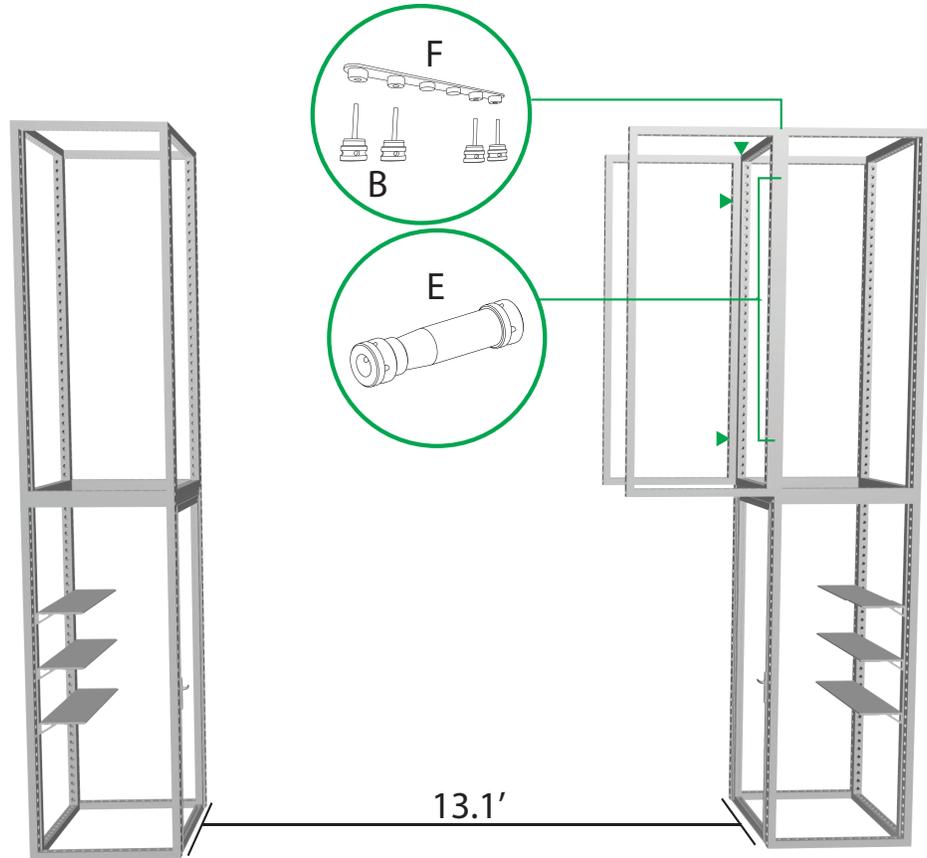| Instructions by: Joey F.	Notes: Repeat for (2) Towers		
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No. D	escriptionQ	ty
1M	OD-FRM-992x2418	992 x 2418 Frame3	
AM	OD-90D-CON	Small 90° Connector (Middle)4	
BM	OD-PC	Pin Connector	16
CM	OD-SM90D-CON	Large 90° Connector (Top)	2
DM	OD-180D-CON	180° Connector (Middle)2	
EM	OD-CLA-CON	Clamp Connector 6	

INSTRUCTIONS

Tower Build –
Step 5

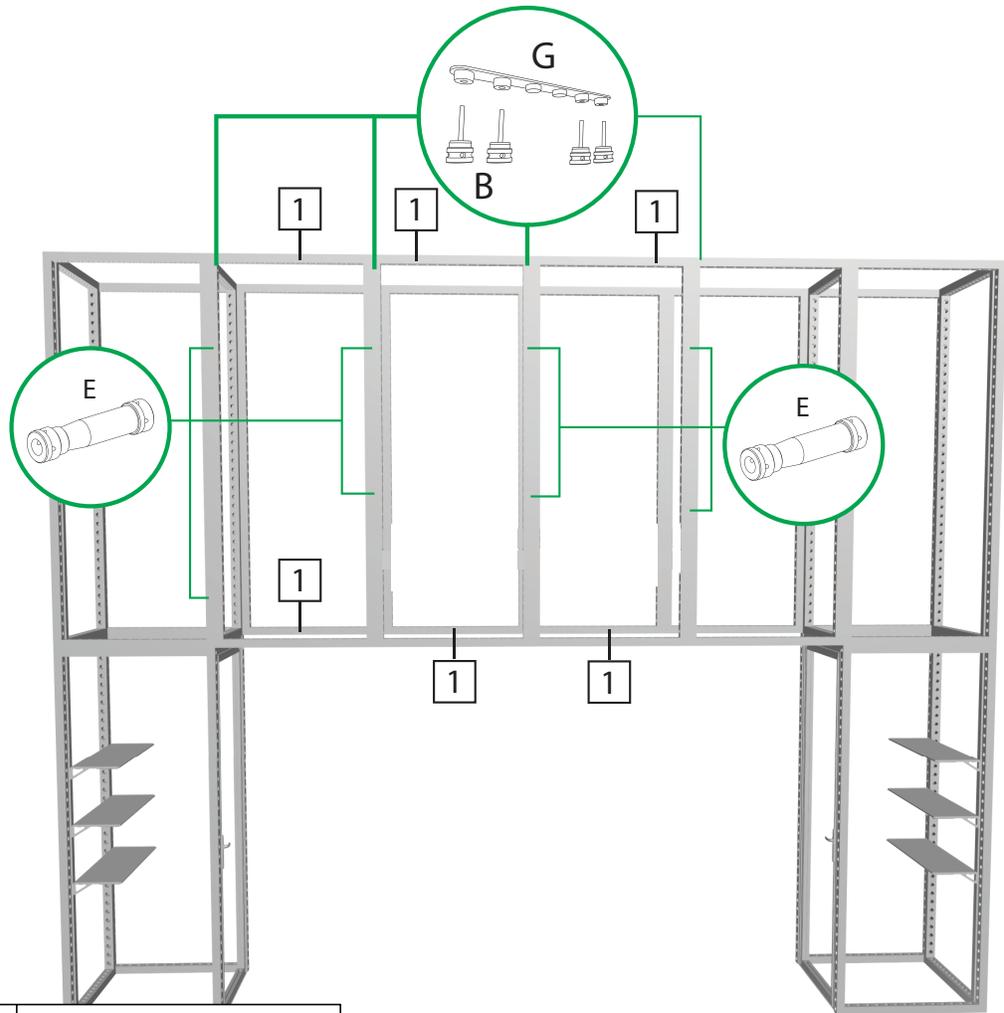|	Instructions by: Joey F.		Notes: Repeat for (2) Towers	
	Date: 4 JAN 2024			
	Reference: MODCO 31 - TOWER			
REF	**Part No.**		**Description**	**Qty**
1	MOD-FRM-992x2418		992 x 2418 Frame	1
A	MOD-90D-CON		Small 90° Connector (Middle)	4
B	MOD-PC		Pin Connector	12
C	MOD-SM90D-CON		Large 90° Connector (Top)	2
D	MOD-DCC-180D		Door Clamp Connector	2

INSTRUCTIONS

**Arches -
Step 6**

F

B

E

13.1'

Instructions by: Joey F.		Notes: Set both towers approx. 13' apart and begin building archway (double-sided). Use a 2nd person or ladder to support the floating frame.	
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			

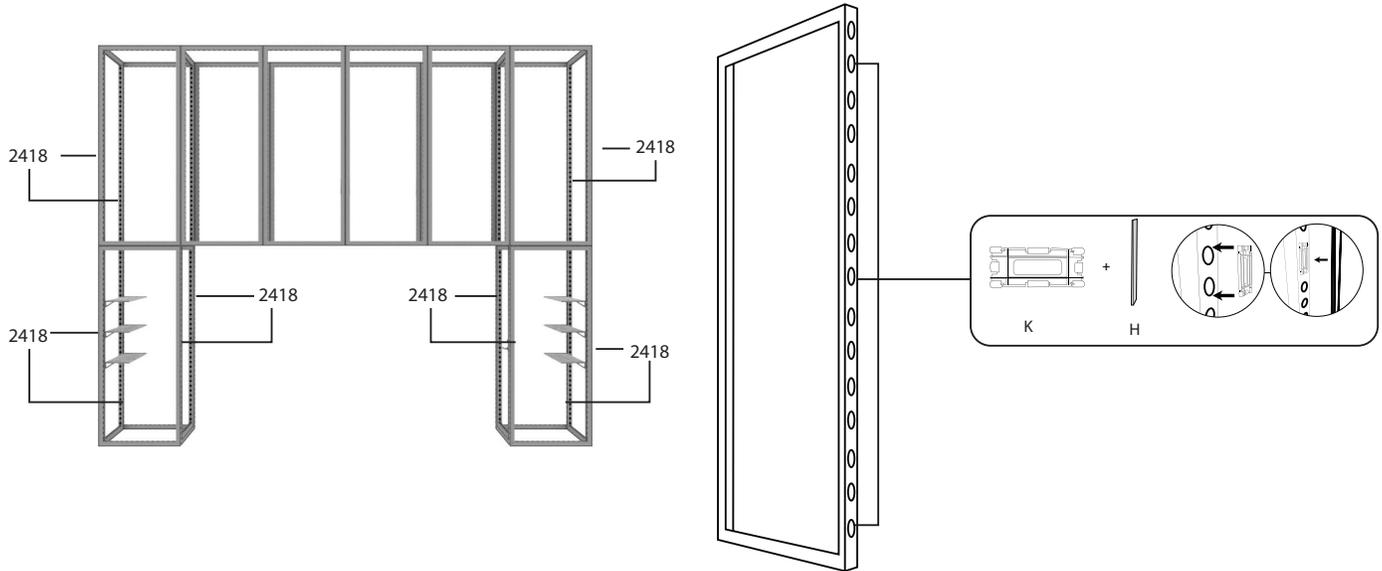| REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	2
B	MOD-PC	Pin Connector	8
F	MOD-180D-STR-CON	180° STR Connector (Top)	2
E	MOD-CLA-CON	Clamp Connector	4

INSTRUCTIONS

Arches -
Step 7

| REF	Part No. D	escriptionQ	ty
1M	OD-FRM-992x2418	992 x 2418 Frame6	
BM	OD-PCP	in Connector5	6
EM	OD-CLA-CON	Clamp Connector3	6
GM	OD-180D-STR-CON	180° STR Connector (Top/Bottom)1	4

Instructions by: Joey F.
Date: 4 JAN 2024
Reference: MODCO 31 - TOWER

INSTRUCTIONS

Cover Profiles – Step 12

2418
2418
2418
2418
2418
2418

K   +   H

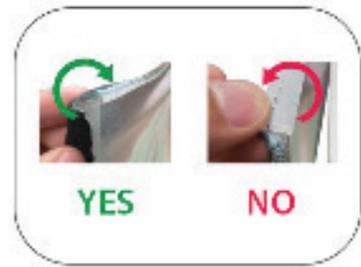| COVER PROFILES & ACCESSORIES			
REFQ	TY	PART NO.	DESCRIPTION
H	12	MOD-CP-992x2418	Cover Profile for Frame
K	36	MOD-CC	Clip Connector Cover Connects Cover Profile

GRAPHIC REFERENCES
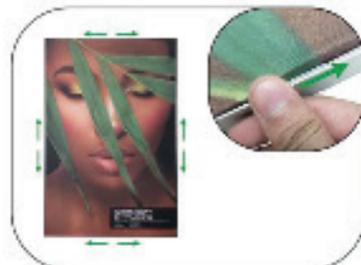

Place graphic over the front of the frame.
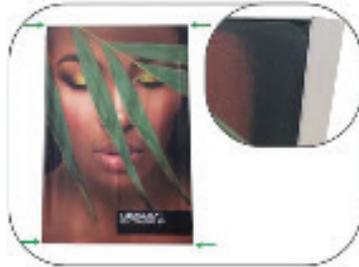
Begin inserting SEG beading at each corner.

YES   NO

Insert the silicone beading with the fabric folded over. the silicone beading should not be exposed.

Using your fingers, push both fabric and silicone beading completely into the extrusions channel.

Continue to push in the remaining silicone beading on each side.

Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.

□ (blue)	992 x 4836 Qty.2
□ (pink/magenta)	992 x 2418 DOOR Qty.2
□ (green)	992 x 2418 Qty.4
□ (red)	5952 x 2418 Qty.2